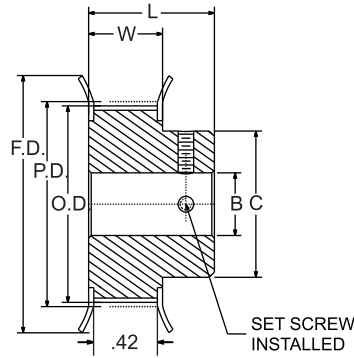


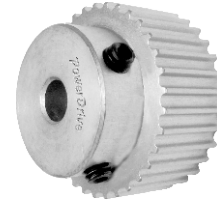
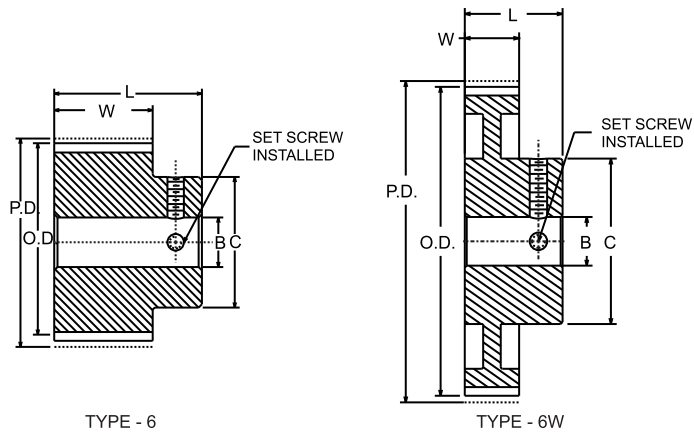
HTD® TIMING BELT PULLEY 5MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELTS

TYPE - 6F


5mm PITCH (HTD) 9mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M09-6FA	12-5M-09-6FA-1/4	12	6F	0.752	0.707	7/8	7/16	1/4	1/4	51/64	35/64	0.02
13-5M09-6FA	13-5M-09-6FA-1/4	13	6F	0.815	0.770	15/16	1/2	1/4	5/16	51/64	35/64	0.03
14-5M09-6FA	14-5M-09-6FA-1/4	14	6F	0.877	0.832	1	1/2	1/4	5/16	51/64	35/64	0.03
15-5M09-6FA	15-5M-09-6FA-1/4	15	6F	0.940	0.895	1-1/16	9/16	1/4	5/16	51/64	35/64	0.04
16-5M09-6FA	16-5M-09-6FA-1/4	16	6F	1.003	0.958	1-3/32	9/16	1/4	5/16	51/64	35/64	0.04
17-5M09-6FA	17-5M-09-6FA-1/4	17	6F	1.065	1.020	1-3/16	5/8	1/4	3/8	51/64	35/64	0.05
18-5M09-6FA	18-5M-09-6FA-1/4	18	6F	1.128	1.083	1-1/4	11/16	1/4	7/16	51/64	35/64	0.05
19-5M09-6FA	19-5M-09-6FA-1/4	19	6F	1.191	1.146	1-5/16	3/4	1/4	7/16	51/64	35/64	0.06
20-5M09-6FA	20-5M-09-6FA-1/4	20	6F	1.253	1.208	1-3/8	13/16	1/4	1/2	51/64	35/64	0.07
22-5M09-6FA	22-5M-09-6FA-1/4	22	6F	1.379	1.334	1-1/2	15/16	1/4	9/16	51/64	35/64	0.09
24-5M09-6FA	24-5M-09-6FA-1/4	24	6F	1.504	1.459	1-5/8	1	1/4	5/8	55/64	35/64	0.11
25-5M09-6FA	25-5M-09-6FA-1/4	25	6F	1.566	1.521	1-11/16	1	1/4	5/8	55/64	35/64	0.12
26-5M09-6FA	26-5M-09-6FA-1/4	26	6F	1.629	1.584	1-3/4	1-1/16	1/4	5/8	55/64	35/64	0.13
28-5M09-6FA	28-5M-09-6FA-1/4	28	6F	1.754	1.709	1-7/8	1-3/16	1/4	3/4	55/64	35/64	0.15
30-5M09-6FA	30-5M-09-6FA-1/4	30	6F	1.880	1.835	2	1-3/16	1/4	3/4	55/64	35/64	0.17
32-5M09-6FA	32-5M-09-6FA-1/4	32	6F	2.005	1.960	2-1/8	1-1/4	1/4	3/4	55/64	35/64	0.19
34-5M09-6FA	34-5M-09-6FA-1/4	34	6F	2.130	2.085	2-1/4	1-3/8	1/4	13/16	55/64	35/64	0.22

NOTE : Pulleys with 12 and 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

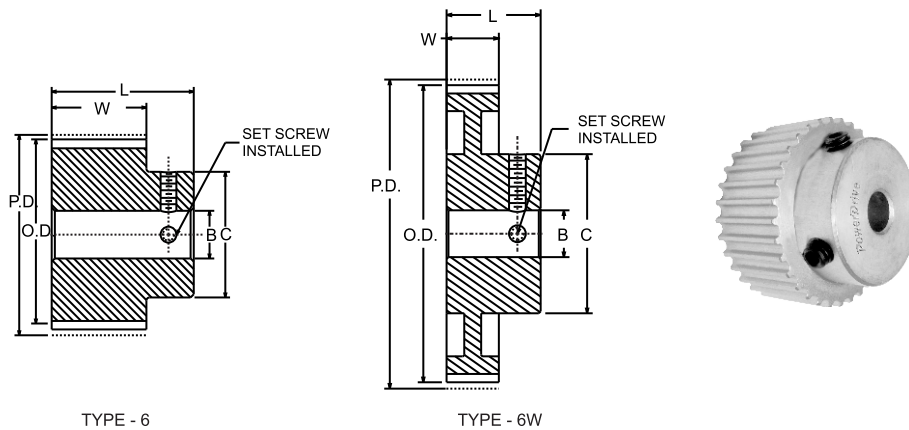
HTD® TIMING BELT PULLEY 5MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELT


5mm PITCH (HTD) 9mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M09-6A	12-5M-09-6A-1/4	12	6	0.752	0.707	-	7/16	1/4	1/4	51/64	35/64	0.02
13-5M09-6A	13-5M-09-6A-1/4	13	6	0.815	0.770	-	1/2	1/4	5/16	51/64	35/64	0.03
14-5M09-6A	14-5M-09-6A-1/4	14	6	0.877	0.832	-	1/2	1/4	5/16	51/64	35/64	0.03
15-5M09-6A	15-5M-09-6A-1/4	15	6	0.940	0.895	-	9/16	1/4	5/16	51/64	35/64	0.04
16-5M09-6A	16-5M-09-6A-1/4	16	6	1.003	0.958	-	9/16	1/4	5/16	51/64	35/64	0.04
17-5M09-6A	17-5M-09-6A-1/4	17	6	1.065	1.020	-	5/8	1/4	3/8	51/64	35/64	0.05
18-5M09-6A	18-5M-09-6A-1/4	18	6	1.128	1.083	-	11/16	1/4	7/16	51/64	35/64	0.05
19-5M09-6A	19-5M-09-6A-1/4	19	6	1.191	1.146	-	3/4	1/4	7/16	51/64	35/64	0.06
20-5M09-6A	20-5M-09-6A-1/4	20	6	1.253	1.208	-	13/16	1/4	1/2	51/64	35/64	0.07
22-5M09-6A	22-5M-09-6A-1/4	22	6	1.379	1.334	-	15/16	1/4	1/2	51/64	35/64	0.08
24-5M09-6A	24-5M-09-6A-1/4	24	6	1.504	1.459	-	1	1/4	5/8	55/64	35/64	0.11
25-5M09-6A	25-5M-09-6A-1/4	25	6	1.566	1.521	-	1	1/4	5/8	55/64	35/64	0.12
26-5M09-6A	26-5M-09-6A-1/4	26	6	1.629	1.584	-	1-1/16	1/4	5/8	55/64	35/64	0.13
28-5M09-6A	28-5M-09-6A-1/4	28	6	1.754	1.709	-	1-3/16	1/4	11/16	55/64	35/64	0.15
30-5M09-6A	30-5M-09-6A-1/4	30	6	1.880	1.835	-	1-3/16	1/4	11/16	55/64	35/64	0.17
32-5M09-6A	32-5M-09-6A-1/4	32	6	2.005	1.960	-	1-1/4	1/4	3/4	55/64	35/64	0.19
34-5M09-6A	34-5M-09-6A-1/4	34	6	2.130	2.085	-	1-3/8	1/4	13/16	55/64	35/64	0.22
36-5M09-6A	36-5M-09-6A-5/16	36	6	2.256	2.211	-	1-1/2	5/16	15/16	15/16	35/64	0.26
38-5M09-6A	38-5M-09-6A-5/16	38	6	2.381	2.336	-	1-1/2	5/16	15/16	15/16	35/64	0.29
40-5M09-6A	40-5M-09-6A-5/16	40	6	2.506	2.461	-	1-1/2	5/16	15/16	15/16	35/64	0.31
44-5M09-6WA	44-5M-09-6WA-5/16	44	6W	2.757	2.712	-	1-1/2	5/16	15/16	15/16	35/64	0.37
48-5M09-6WA	48-5M-09-6WA-3/8	48	6W	3.008	2.963	-	1-1/2	3/8	15/16	15/16	35/64	0.10
50-5M09-6WA	50-5M-09-6WA-3/8	50	6W	3.133	3.088	-	1-1/2	3/8	15/16	15/16	35/64	0.46
56-5M09-6WA	56-5M-09-6WA-3/8	56	6W	3.509	3.464	-	1-1/2	3/8	15/16	15/16	35/64	0.56
60-5M09-6WA	60-5M-09-6WA-3/8	60	6W	3.760	3.715	-	1-1/2	3/8	15/16	15/16	35/64	0.63
62-5M09-6WA	62-5M-09-6WA-3/8	62	6W	3.885	3.840	-	1-1/2	3/8	15/16	15/16	35/64	0.67
70-5M09-6WA	70-5M-09-6WA-3/8	70	6W	4.386	4.341	-	1-1/2	3/8	15/16	15/16	35/64	0.84
72-5M09-6WA	72-5M-09-6WA-3/8	72	6W	4.511	4.466	-	1-1/2	3/8	15/16	15/16	35/64	0.89

NOTE : Pulleys with 12 and 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

HTD® TIMING BELT PULLEY 5MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELTS


TYPE - 6

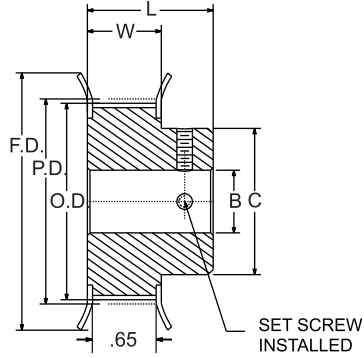
TYPE - 6W

5mm PITCH (HTD) 15mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M15-6A	12-5M-15-6A-1/4	12	6	0.752	0.707	-	7/16	1/4	1/4	1-1/32	25/32	0.02
13-5M15-6A	13-5M-15-6A-1/4	13	6	0.815	0.770	-	1/2	1/4	5/16	1-1/32	25/32	0.03
14-5M15-6A	14-5M-15-6A-1/4	14	6	0.877	0.832	-	1/2	1/4	5/16	1-1/32	25/32	0.04
15-5M15-6A	15-5M-15-6A-1/4	15	6	0.940	0.895	-	9/16	1/4	5/16	1-1/32	25/32	0.04
16-5M15-6A	16-5M-15-6A-1/4	16	6	1.003	0.958	-	9/16	1/4	5/16	1-1/32	25/32	0.05
17-5M15-6A	17-5M-15-6A-1/4	17	6	1.065	1.020	-	5/8	1/4	3/8	1-1/32	25/32	0.06
18-5M15-6A	18-5M-15-6A-1/4	18	6	1.128	1.083	-	11/16	1/4	7/16	1-1/32	25/32	0.08
19-5M15-6A	19-5M-15-6A-1/4	19	6	1.191	1.146	-	3/4	1/4	7/16	1-1/32	25/32	0.08
20-5M15-6A	20-5M-15-6A-1/4	20	6	1.253	1.208	-	13/16	1/4	1/2	1-1/32	25/32	0.09
22-5M15-6A	22-5M-15-6A-1/4	22	6	1.379	1.334	-	15/16	1/4	1/2	1-1/32	25/32	0.11
24-5M15-6A	24-5M-15-6A-1/4	24	6	1.504	1.459	-	1	1/4	5/8	1-1/32	25/32	0.14
25-5M15-6A	25-5M-15-6A-1/4	25	6	1.566	1.521	-	1	1/4	5/8	1-1/32	25/32	0.14
26-5M15-6A	26-5M-15-6A-1/4	26	6	1.629	1.584	-	1-1/16	1/4	5/8	1-1/32	25/32	0.16
28-5M15-6A	28-5M-15-6A-1/4	28	6	1.754	1.709	-	1-3/16	1/4	11/16	1-1/32	25/32	0.19
30-5M15-6A	30-5M-15-6A-1/4	30	6	1.880	1.835	-	1-3/16	1/4	11/16	1-1/32	25/32	0.22
32-5M15-6A	32-5M-15-6A-1/4	32	6	2.005	1.960	-	1-1/4	1/4	3/4	1-1/32	25/32	0.25
34-5M15-6A	34-5M-15-6A-1/4	34	6	2.130	2.085	-	1-3/8	1/4	13/16	1-1/32	25/32	0.28
36-5M15-6A	36-5M-15-6A-5/16	36	6	2.256	2.211	-	1-1/2	5/16	15/16	1-3/16	25/32	0.34
38-5M15-6A	38-5M-15-6A-5/16	38	6	2.381	2.336	-	1-1/2	5/16	15/16	1-3/16	25/32	0.61
40-5M15-6A	40-5M-15-6A-5/16	40	6	2.506	2.461	-	1-1/2	5/16	15/16	1-3/16	25/32	0.42
44-5M15-6WA	44-5M-15-6WA-5/16	44	6W	2.757	2.712	-	1-1/2	5/16	15/16	1-3/16	25/32	0.41
48-5M15-6WA	48-5M-15-6WA-3/8	48	6W	3.008	2.963	-	1-1/2	3/8	15/16	1-3/16	25/32	0.58
50-5M15-6WA	50-5M-15-6WA-3/8	50	6W	3.133	3.088	-	1-1/2	3/8	15/16	1-3/16	25/32	0.49
56-5M15-6WA	56-5M-15-6WA-3/8	56	6W	3.509	3.464	-	1-1/2	3/8	15/16	1-3/16	25/32	0.50
60-5M15-6WA	60-5M-15-6WA-3/8	60	6W	3.760	3.715	-	1-1/2	3/8	15/16	1-3/16	25/32	0.84
62-5M15-6WA	62-5M-15-6WA-3/8	62	6W	3.885	3.840	-	1-1/2	3/8	15/16	1-3/16	25/32	0.53
70-5M15-6WA	70-5M-15-6WA-3/8	70	6W	4.386	4.341	-	1-1/2	3/8	15/16	1-3/16	25/32	1.14
72-5M15-6WA	72-5M-15-6WA-3/8	72	6W	4.511	4.466	-	1-1/2	3/8	15/16	1-3/16	25/32	0.60

NOTE : Pulleys with 12 and 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

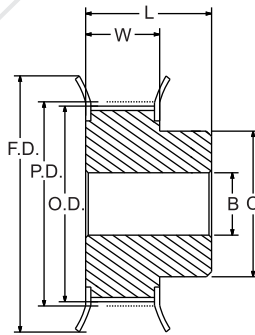
HTD® TIMING BELT PULLEY 5MM PITCH (MPB BUSH)
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELTS

TYPE - 6F

5mm PITCH (HTD) 15mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M15-6FA	12-5M-15-6FA-1/4	12	6F	0.752	0.707	7/8	7/16	1/4	1/4	1-1/32	25/32	0.03
13-5M15-6FA	13-5M-15-6FA-1/4	13	6F	0.815	0.770	15/16	1/2	1/4	5/16	1-1/32	25/32	0.04
14-5M15-6FA	14-5M-15-6FA-1/4	14	6F	0.877	0.832	1	1/2	1/4	5/16	1-1/32	25/32	0.04
15-5M15-6FA	15-5M-15-6FA-1/4	15	6F	0.940	0.895	1-1/16	9/16	1/4	5/16	1-1/32	25/32	0.05
16-5M15-6FA	16-5M-15-6FA-1/4	16	6F	1.003	0.958	1-3/32	9/16	1/4	5/16	1-1/32	25/32	0.06
17-5M15-6FA	17-5M-15-6FA-1/4	17	6F	1.065	1.020	1-3/16	5/8	1/4	3/8	1-1/32	25/32	0.06
18-5M15-6FA	18-5M-15-6FA-1/4	18	6F	1.128	1.083	1-1/4	11/16	1/4	7/16	1-1/32	25/32	0.07
19-5M15-6FA	19-5M-15-6FA-1/4	19	6F	1.191	1.146	1-5/16	3/4	1/4	7/16	1-1/32	25/32	0.08
20-5M15-6FA	20-5M-15-6FA-1/4	20	6F	1.253	1.208	1-3/8	13/16	1/4	1/2	1-1/32	25/32	0.09
22-5M15-6FA	22-5M-15-6FA-1/4	22	6F	1.379	1.334	1-1/2	15/16	1/4	9/16	1-1/32	25/32	0.12
24-5M15-6FA	24-5M-15-6FA-1/4	24	6F	1.504	1.459	1-5/8	1	1/4	5/8	1-3/32	25/32	0.15
25-5M15-6FA	25-5M-15-6FA-1/4	25	6F	1.566	1.521	1-11/16	1	1/4	5/8	1-3/32	25/32	0.16
26-5M15-6FA	26-5M-15-6FA-1/4	26	6F	1.629	1.584	1-3/4	1-1/16	1/4	5/8	1-3/32	25/32	0.17
28-5M15-6FA	28-5M-15-6FA-1/4	28	6F	1.754	1.709	1-7/8	1-3/16	1/4	3/4	1-3/32	25/32	0.20
30-5M15-6FA	30-5M-15-6FA-1/4	30	6F	1.880	1.835	2	1-3/16	1/4	3/4	1-3/32	25/32	0.23
32-5M15-6FA	32-5M-15-6FA-1/4	32	6F	2.005	1.960	2-1/8	1-1/4	1/4	3/4	1-3/32	25/32	0.26
34-5M15-6FA	34-5M-15-6FA-1/4	34	6F	2.130	2.085	2-1/4	1-3/8	1/4	13/16	1-3/32	25/32	0.30

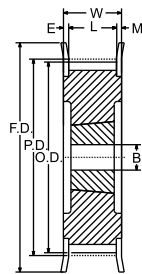
NOTE : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

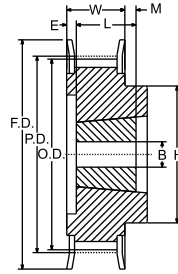
Rework can be done to accommodate maximum bore size.

HTD® TIMING BELT PULLEY 5MM PITCH (MPB & TAPER LOCK)
STEEL
FOR 15MM WIDE BELTS


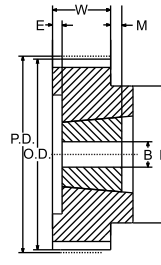
TYPE - 6F



TYPE - AF



TYPE - BF



TYPE - B



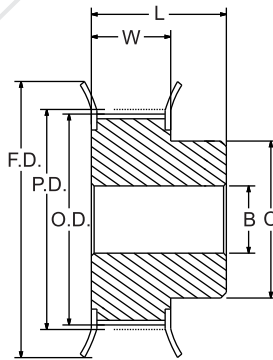
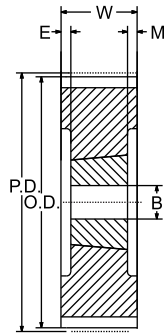
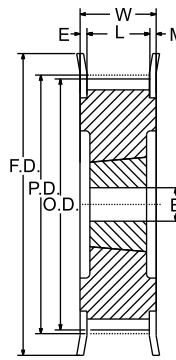
5mm PITCH (HTD) 15mm MPB WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W	
18-5M15-6FS	18-5M-15-6FS-1/4	18	MPB	6F	1.128	1.083	1-25/32	11/16	1/4	7/16	1-1/4	57/64	0.11
19-5M15-6FS	19-5M-15-6FS-1/4	19	MPB	6F	1.191	1.146	1-27/64	7/8	1/4	7/16	1-1/4	57/64	0.12
20-5M15-6FS	20-5M-15-6FS-1/4	20	MPB	6F	1.253	1.208	1-33/64	29/32	1/4	7/16	1-1/4	57/64	0.14
21-5M15-6FS	21-5M-15-6FS-1/4	21	MPB	6F	1.316	1.271	1-17/32	29/32	1/4	7/16	1-1/4	57/64	0.15
22-5M15-6FS	22-5M-15-6FS-1/4	22	MPB	6F	1.379	1.334	1-17/32	15/16	1/4	7/16	1-9/32	57/64	0.17
23-5M15-6FS	23-5M-15-6FS-3/8	23	MPB	6F	1.441	1.396	1-21/32	1-5/32	3/8	5/8	1-9/32	57/64	0.17
24-5M15-6FS	24-5M-15-6FS-3/8	24	MPB	6F	1.504	1.459	1-25/32	1-3/16	3/8	3/4	1-9/32	57/64	0.19
25-5M15-6FS	25-5M-15-6FS-3/8	25	MPB	6F	1.566	1.521	1-25/32	1-3/16	3/8	3/4	1-9/32	57/64	0.21
26-5M15-6FS	26-5M-15-6FS-3/8	26	MPB	6F	1.629	1.584	1-29/32	1-13/64	3/8	3/4	1-9/32	57/64	0.22
28-5M15-6FS	28-5M-15-6FS-1/2	28	MPB	6F	1.754	1.709	2-1/64	1-3/8	1/2	3/4	1-11/32	57/64	0.25
30-5M15-6FS	30-5M-15-6FS-1/2	30	MPB	6F	1.880	1.835	2-1/8	1-17/32	1/2	7/8	1-11/32	57/64	0.29
32-5M15-6FS	32-5M-15-6FS-1/2	32	MPB	6F	2.005	1.960	2-1/8	1-35/64	1/2	7/8	1-11/32	57/64	0.34
34-5M15-6FS	34-5M-15-6FS-1/2	34	MPB	6F	2.130	2.085	2-3/8	1-11/16	1/2	1	1-11/32	57/64	0.38
36-5M15-6FS	36-5M-15-6FS-1/2	36	MPB	6F	2.256	2.211	2-3/8	1-11/16	1/2	1 1/8	1-11/32	57/64	0.43
38-5M15-6FS	38-5M-15-6FS-1/2	38	MPB	6F	2.381	2.336	2-39/64	1-63/64	1/2	1 1/8	1-11/32	57/64	0.49
40-5M15-6FS	40-5M-15-6FS-1/2	40	MPB	6F	2.506	2.461	2-47/64	2-3/32	1/2	1 1/8	1-3/8	57/64	0.55

TL 5mm PITCH (HTD) 15mm TL WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
36-5M15-TL	36-5M-15-TL-1108	36	1108	A1F	2.256	2.211	2-3/8	1/2	1-1/8	57/64	0.00	0.00	0.47
38-5M15-TL	38-5M-15-TL-1108	38	1108	A1F	2.381	2.336	2-39/64	1/2	1-1/8	57/64	0.00	0.00	0.57
40-5M15-TL	40-5M-15-TL-1108	40	1108	A1F	2.506	2.461	2-47/64	1/2	1-1/8	57/64	0.00	0.00	0.68
44-5M15-TL	44-5M-15-TL-1108	44	1108	A1F	2.757	2.712	3-3/32	1/2	1-1/8	57/64	0.00	0.00	0.91
48-5M15-TL	48-5M-15-TL-1210	48	1210	B1F	3.008	2.963	3-21/64	1/2	1-1/4	57/64	0.00	0.11	1.00
52-5M15-TL	52-5M-15-TL-1210	52	1210	B1F	3.258	3.213	3-9/16	1/2	1-1/4	57/64	0.00	0.11	1.30
56-5M15-TL	56-5M-15-TL-1610	56	1610	B1F	3.509	3.464	3-13/16	1/2	1-11/16	57/64	0.00	0.11	1.40
60-5M15-TL	60-5M-15-TL-1610	60	1610	B1F	3.760	3.715	4-3/64	1/2	1-11/16	57/64	0.00	0.11	1.70
64-5M15-TL	64-5M-15-TL-1610	64	1610	B1F	4.010	3.965	4-11/64	1/2	1-11/16	57/64	0.00	0.11	2.10
68-5M15-TL	68-5M-15-TL-1610	68	1610	B1F	4.261	4.216	4-33/64	1/2	1-11/16	57/64	0.00	0.11	2.40
72-5M15-TL	72-5M-15-TL-1610	72	1610	B1F	4.511	4.466	4-43/64	1/2	1-11/16	57/64	0.00	0.11	2.80
80-5M15-TL	80-5M-15-TL-1610	80	1610	B1	5.013	4.968	-	1/2	1-11/16	57/64	0.00	0.11	3.70
90-5M15-TL	90-5M-15-TL-1610	90	1610	B1	5.639	5.594	-	1/2	1-11/16	57/64	0.00	0.11	4.90
112-5M15-TL	112-5M-15-TL-1610	112	1610	B1	7.018	6.973	-	1/2	2-1/8	57/64	0.00	0.36	8.30

Note : Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & Tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 5MM PITCH (MPB & TAPER LOCK)
STEEL
25MM FOR WIDE BELTS

TYPE - 6F

TYPE - A

TYPE - AF


5mm PITCH (HTD) 25mm MPB WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W	
18-5M25-6FS	18-5M-25-6FS-1/4	18	MPB	6F	1.128	1.083	1-25/32	11/16	1/4	7/16	1-21/32	1-9/32	0.15
19-5M25-6FS	19-5M-25-6FS-1/4	19	MPB	6F	1.191	1.146	1-27/64	7/8	1/4	7/16	1-21/32	1-9/32	0.17
20-5M25-6FS	20-5M-25-6FS-1/4	20	MPB	6F	1.253	1.208	1-33/64	29/32	1/4	7/16	1-21/32	1-9/32	0.19
21-5M25-6FS	21-5M-25-6FS-1/4	21	MPB	6F	1.316	1.271	1-17/32	29/32	1/4	7/16	1-21/32	1-9/32	0.21
22-5M25-6FS	22-5M-25-6FS-1/4	22	MPB	6F	1.379	1.334	1-17/32	15/16	1/4	7/16	1-11/16	1-9/32	0.23
23-5M25-6FS	23-5M-25-6FS-3/8	23	MPB	6F	1.441	1.396	1-21/32	1-5/32	3/8	5/8	1-11/16	1-9/32	0.24
24-5M25-6FS	24-5M-25-6FS-3/8	24	MPB	6F	1.504	1.459	1-25/32	1-3/16	3/8	3/4	1-11/16	1-9/32	0.27
25-5M25-6FS	25-5M-25-6FS-3/8	25	MPB	6F	1.566	1.521	1-25/32	1-3/16	3/8	3/4	1-11/16	1-9/32	0.29
26-5M25-6FS	26-5M-25-6FS-3/8	26	MPB	6F	1.629	1.584	1-29/32	1-13/64	3/8	3/4	1-11/16	1-9/32	0.32
28-5M25-6FS	28-5M-25-6FS-3/8	28	MPB	6F	1.754	1.709	2-1/64	1-3/8	3/8	3/4	1-47/64	1-9/32	0.37
30-5M25-6FS	30-5M-25-6FS-1/2	30	MPB	6F	1.880	1.835	2-1/8	1-17/32	1/2	7/8	1-47/64	1-9/32	0.42
32-5M25-6FS	32-5M-25-6FS-1/2	32	MPB	6F	2.005	1.960	2-1/8	1-35/64	1/2	7/8	1-47/64	1-9/32	0.48
34-5M25-6FS	34-5M-25-6FS-1/2	34	MPB	6F	2.130	2.085	2-3/8	1-11/16	1/2	7/8	1-47/64	1-9/32	0.54
36-5M25-6FS	36-5M-25-6FS-1/2	36	MPB	6F	2.256	2.211	2-3/8	1-11/16	1/2	7/8	1-47/64	1-9/32	0.61
38-5M25-6FS	38-5M-25-6FS-1/2	38	MPB	6F	2.381	2.336	2-39/64	1-63/64	1/2	1	1-47/64	1-9/32	0.69
40-5M25-6FS	40-5M-25-6FS-1/2	40	MPB	6F	2.506	2.461	2-47/64	2-3/32	1/2	1	1-25/32	1-9/32	0.77
45-5M25-6FS	45-5M-25-6FS-1/2	45	MPB	6F	2.820	2.775	3-3/32	2-11/32	1/2	1	1-25/32	1-9/32	0.99
50-5M25-6FS	50-5M-25-6FS-1/2	50	MPB	6F	3.133	3.088	3-21/64	2-21/32	1/2	1/2	1-25/32	1-9/32	1.23

5mm PITCH (HTD) 25mm TL WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
36-5M25-TL	36-5M-25-TL-1108	36	1108	A1F	2.256	2.211	2-3/8	1/2	1-1/8	1-9/32	0.00	0.41	0.65
38-5M25-TL	38-5M-25-TL-1108	38	1108	A1F	2.381	2.336	2-39/64	1/2	1-1/8	1-9/32	0.00	0.41	0.73
40-5M25-TL	40-5M-25-TL-1108	40	1108	A1F	2.506	2.461	2-47/64	1/2	1-1/8	1-9/32	0.00	0.41	0.85
44-5M25-TL	44-5M-25-TL-1108	44	1108	A1F	2.757	2.712	3-3/32	1/2	1-1/8	1-9/32	0.00	0.41	1.10
48-5M25-TL	48-5M-25-TL-1210	48	1210	A1F	3.008	2.963	3-21/64	1/2	1-1/4	1-9/32	0.00	0.28	1.20
52-5M25-TL	52-5M-25-TL-1210	52	1210	A1F	3.258	3.213	3-9/16	1/2	1-1/4	1-9/32	0.00	0.28	1.60
56-5M25-TL	56-5M-25-TL-1610	56	1610	A1F	3.509	3.464	3-13/16	1/2	1-11/16	1-9/32	0.00	0.28	1.60
60-5M25-TL	60-5M-25-TL-1610	60	1610	A1F	3.760	3.715	4-3/64	1/2	1-11/16	1-9/32	0.00	0.28	2.10
64-5M25-TL	64-5M-25-TL-1610	64	1610	A1F	4.010	3.965	4-11/64	1/2	1-11/16	1-9/32	0.00	0.28	2.40
68-5M25-TL	68-5M-25-TL-2012	68	2012	A1F	4.261	4.216	4-33/64	1/2	2-1/8	1-9/32	0.03	0.00	2.70
72-5M25-TL	72-5M-25-TL-2012	72	2012	A1F	4.511	4.466	4-43/64	1/2	2-1/8	1-9/32	0.03	0.00	3.30
80-5M25-TL	80-5M-25-TL-2012	80	2012	A1	5.013	4.968	-	1/2	2-1/8	1-9/32	0.03	0.00	4.50
90-5M25-TL	90-5M-25-TL-2012	90	2012	A1	5.639	5.594	-	1/2	2-1/8	1-9/32	0.03	0.00	6.20
112-5M25-TL	112-5M-25-TL-2012	112	2012	A1	7.018	6.973	-	1/2	2-1/8	1-9/32	0.03	0.00	10.70

Note : Part number listed are for Stock bore.

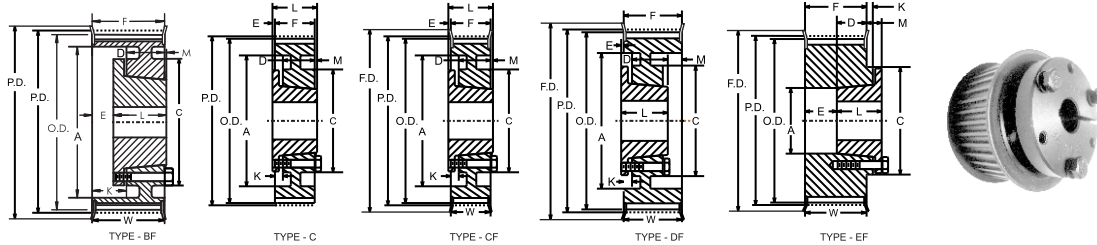
Rework services are available to accommodate Max Bore Size.

Drill & Tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 5MM PITCH PQD(QUICK DETACHABLE) STEEL BUSH

STEEL

FOR 15MM,25MM WIDE BELTS



5mm PITCH (HTD) 15mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
32-5M-15-6FS6	32-5M-15-PB-1/2	32	MPB	D1F	2.005	1.960	2-5/32	1/2	7/8	0.000	1-17/32	11/16	-	0.438	0.875	-	1.344	0.000	0.25	
34-5M-15-6FS6	34-5M-15-PB-1/2	34	MPB	D1F	2.130	2.085	2-19/64	1/2	1	0.000	1-11/16	11/16	-	0.438	0.875	-	1.344	0.000	0.28	
36-5M-15-6FS6	36-5M-15-PB-1/2	36	MPB	D1F	2.256	2.211	2-13/32	1/2	1	0.000	1-13/16	11/16	-	0.438	0.875	-	1.344	0.000	0.34	
QD38-5M-15-JA	38-5M-15-QD-JA	38	JA	E1F	2.381	2.336	2-35/64	1/2	1-1/4	1.344	-	11/16	0.563	0.313	0.875	0.000	1.000	0.500	0.61	
QD40-5M-15-JA	40-5M-15-QD-JA	40	JA	E1F	2.506	2.461	2-21/32	1/2	1-1/4	1.344	-	11/16	0.563	0.313	0.875	0.000	1.000	0.500	0.72	
QD44-5M-15-JA	44-5M-15-QD-JA	44	JA	E1F	2.757	2.712	2-29/32	1/2	1-1/4	1.344	-	11/16	0.563	0.313	0.875	0.000	1.000	0.500	0.95	
QD48-5M-15-JA	48-5M-15-QD-JA	48	JA	C1F	3.008	2.963	3-5/32	1/2	1-1/4	2.375	-	11/16	0.563	0.156	0.875	0.313	1.000	0.000	0.97	
QD52-5M-15-JA	52-5M-15-QD-JA	52	JA	C1F	3.258	3.213	3-13/32	1/2	1-1/4	2.625	-	11/16	0.563	0.156	0.875	0.313	1.000	0.000	1.17	
QD56-5M-15-SH	56-5M-15-QD-SH	56	SH	D1F	3.509	3.464	3-21/32	1/2	1-11/16	1.813	-	11/16	0.813	0.656	0.875	0.000	1.313	0.063	1.37	
QD60-5M-15-SH	60-5M-15-QD-SH	60	SH	D1F	3.760	3.715	3-59/64	1/2	1-11/16	1.813	-	11/16	0.813	0.656	0.875	0.000	1.313	0.063	1.68	
QD64-5M-15-SH	64-5M-15-QD-SH	64	SH	D1F	4.010	3.965	4-5/32	1/2	1-11/16	1.813	-	11/16	0.813	0.656	0.875	0.000	1.313	0.063	1.80	
QD68-5M-15-SDS	68-5M-15-QD-SDS	68	SDS	C1F	4.261	4.216	413/32	1/2	2	3.250	-	11/16	0.750	0.531	0.875	0.125	1.313	0.000	2.10	
QD72-5M-15-SDS	72-5M-15-QD-SDS	72	SDS	C1F	4.511	4.466	4-21/32	1/2	2	3.750	-	11/16	0.750	0.531	0.875	0.125	1.313	0.000	2.43	
QD80-5M-15-SDS	80-5M-15-QD-SDS	80	SDS	C1	5.013	4.968	-	1/2	2	4.250	-	-	0.750	0.531	0.875	0.125	1.313	0.000	3.15	
QD90-5M-15-SDS	90-5M-15-QD-SDS	90	SDS	C1	5.639	5.594	-	1/2	2	4.875	-	-	0.750	0.531	0.875	0.125	1.313	0.000	4.17	
QD112-5M-15-SDS	112-5M-15-QD-SDS	112	SDS	C1	7.018	6.973	-	1/2	2	6.031	-	-	0.750	0.531	0.875	0.125	1.313	0.000	6.75	

5mm PITCH (HTD) 25mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
32-5M25-6FS6	32-5M-25-PB-1/2	32	MPB	D1F	2.005	1.960	2-5/32	1/2	7/8	0.000	1-17/32	1-1/16	-	0.438	1.281	-	1.719	0.000	1.10
34-5M25-6FS6	34-5M-25-PB-1/2	34	MPB	D1F	2.130	2.085	2-19/64	1/2	1	0.000	1-11/16	1-1/16	-	0.438	1.281	-	1.719	0.000	1.20
36-5M25-6FS6	36-5M-25-PB-1/2	36	MPB	D1F	2.256	2.211	2-13/32	1/2	1-1/8	0.000	1-13/16	1-1/16	-	0.438	1.281	-	1.719	0.000	1.40
QD38-5M-25-JA	38-5M-25-QD-JA	38	JA	E1F	2.381	2.336	2-35/64	1/2	1-1/4	1.344	-	1-1/16	0.563	0.719	1.281	0.000	1.000	0.500	0.90
QD40-5M-25-JA	40-5M-25-QD-JA	40	JA	E1F	2.506	2.461	2-21/32	1/2	1-1/4	1.344	-	1-1/16	0.563	0.719	1.281	0.000	1.000	0.500	1.00
QD44-5M-25-JA	44-5M-25-QD-JA	44	JA	E1F	2.757	2.712	2-29/32	1/2	1-1/4	1.344	-	1-1/16	0.563	0.719	1.281	0.000	1.000	0.500	1.30
QD48-5M-25-JA	48-5M-25-QD-JA	48	JA	B1F	3.008	2.963	3-5/32	1/2	1-1/4	2.344	-	1-1/16	0.563	0.219	1.281	0.719	1.000	0.000	1.10
QD52-5M-25-JA	52-5M-25-QD-JA	52	JA	B1F	3.258	3.213	3-13/32	1/2	1-1/4	2.625	-	1-1/16	0.563	0.219	1.281	0.719	1.000	0.000	1.30
QD56-5M-25-SH	56-5M-25-QD-SH	56	SH	D1F	3.509	3.464	3-21/32	1/2	1-11/16	2.750	-	1-1/16	0.813	0.188	1.281	0.469	1.313	0.000	1.70
QD60-5M-25-SH	60-5M-25-QD-SH	60	SH	D1F	3.760	3.715	3-59/64	1/2	1-11/16	2.906	-	1-1/16	0.813	0.188	1.281	0.469	1.313	0.000	2.10
QD64-5M-25-SH	64-5M-25-QD-SH	64	SH	D1F	4.010	3.965	4-5/32	1/2	1-11/16	3.125	-	1-1/16	0.813	0.188	1.281	0.469	1.313	0.000	2.40
QD68-5M-25-SDS	68-5M-25-QD-SDS	68	SDS	C1F	4.261	4.216	4-13/32	1/2	2	3.250	-	1-1/16	0.750	0.156	1.281	0.531	1.313	0.000	2.60
QD72-5M-25-SDS	72-5M-25-QD-SDS	72	SDS	C1F	4.511	4.466	4-21/32	1/2	2	3.750	-	1-1/16	0.750	0.156	1.281	0.531	1.313	0.000	2.80
QD80-5M-25-SDS	80-5M-25-QD-SDS	80	SDS	C1	5.013	4.968	-	1/2	2	4.250	-	-	0.750	0.156	1.281	0.531	1.313	0.000	3.60
QD90-5M-25-SDS	90-5M-25-QD-SDS	90	SDS	C1	5.639	5.594	-	1/2	2	4.875	-	-	0.750	0.156	1.281	0.531	1.313	0.000	4.70
QD112-5M-25-SDS	112-5M-25-QD-SDS	112	SDS	C2	7.018	6.973	-	1/2	2	6.031	-	-	0.750	0.156	1.281	0.531	1.313	0.000	7.70

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & Tap Set Screw holes as per request.