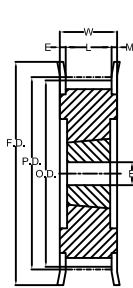
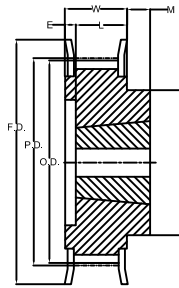
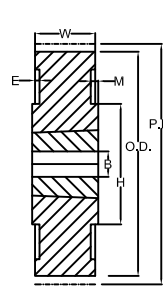
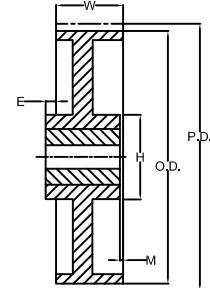


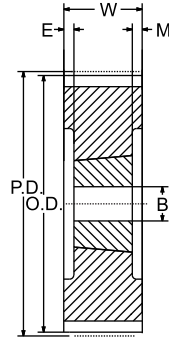
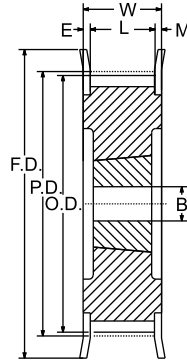
HTD® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 20MM & 30MM WIDE BELTS

TYPE - AF

TYPE - BF

TYPE - C

TYPE - D

TL 8mm PITCH (HTD) 20mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
22-8M20-TL	22-8M-20-TL-1108	22	1108	A1F	2.206	2.152	2-9/16	1/2	1-1/8	1-1/8	0.00	0.26	0.50
24-8M20-TL	24-8M-20-TL-1108	24	1108	A1F	2.406	2.352	2-3/4	1/2	1-1/8	1-1/8	0.00	0.26	0.70
26-8M20-TL	26-8M-20-TL-1108	26	1108	A1F	2.607	2.553	2-61/64	1/2	1-1/8	1-1/8	0.00	0.26	0.90
28-8M20-TL	28-8M-20-TL-1108	28	1108	A1F	2.807	2.753	3-5/32	1/2	1-1/8	1-1/8	0.26	0.00	1.20
30-8M20-TL	30-8M-20-TL-1210	30	1210	A1F	3.008	2.954	3-11/32	1/2	1-1/4	1-1/8	0.13	0.00	1.20
32-8M20-TL	32-8M-20-TL-1210	32	1210	A1F	3.208	3.154	3-35/64	1/2	1-1/4	1-1/8	0.00	0.13	1.40
34-8M20-TL	34-8M-20-TL-1610	34	1610	A1F	3.409	3.355	3-13/16	1/2	1-11/16	1-1/8	0.13	0.00	1.40
36-8M20-TL	36-8M-20-TL-1610	36	1610	A1F	3.609	3.555	3-15/16	1/2	1-11/16	1-1/8	0.13	0.00	1.70
38-8M20-TL	38-8M-20-TL-1610	38	1610	A1F	3.810	3.756	4-9/64	1/2	1-11/16	1-1/8	0.13	0.00	2.00
40-8M20-TL	40-8M-20-TL-1610	40	1610	A1F	4.010	3.956	4-21/64	1/2	1-11/16	1-1/8	0.13	0.00	2.40
44-8M20-TL	44-8M-20-TL-2012	44	2012	B1F	4.411	4.357	4-49/64	1/2	2-1/8	1-1/8	0.00	0.12	2.70
48-8M20-TL	48-8M-20-TL-2012	48	2012	B1F	4.812	4.758	5-5/32	1/2	2-1/8	1-1/8	0.00	0.12	3.70
56-8M20-TL	56-8M-20-TL-2012	56	2012	B1F	5.614	5.560	5-15/16	1/2	2-1/8	1-1/8	0.00	0.12	5.60
64-8M20-TL	64-8M-20-TL-2012	64	2012	B1F	6.416	6.362	6-49/64	1/2	2-1/8	1-1/8	0.00	0.12	7.70
72-8M20-TL	72-8M-20-TL-2012	72	2012	B1F	7.218	7.164	7-19/32	1/2	2-1/8	1-1/8	0.00	0.12	10.00
80-8M20-TL	80-8M-20-TL-2517	80	2517	B1F	8.020	7.966	8-25/54	1/2	2-11/16	1-1/8	0.00	0.62	13.00
90-8M20-TL	90-8M-20-TL-2517	90	2517	C2	9.023	8.969	-	1/2	2-11/16	1-1/8	0.31	0.31	12.00

TL 8mm PITCH (HTD) 30mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
22-8M30-TL	22-8M-30-TL-1108	22	1108	A1F	2.206	2.152	2-9/16	1/2	1-1/8	1-1/2	0.00	0.63	0.64
24-8M30-TL	24-8M-30-TL-1108	24	1108	A1F	2.406	2.352	2-3/4	1/2	1-1/8	1-1/2	0.00	0.63	0.90
26-8M30-TL	26-8M-30-TL-1108	26	1108	A1F	2.607	2.553	2-61/64	1/2	1-1/8	1-1/2	0.00	0.63	1.10
28-8M30-TL	28-8M-30-TL-1108	28	1108	A1F	2.807	2.753	3-5/32	1/2	1-1/8	1-1/2	0.00	0.63	1.50
30-8M30-TL	30-8M-30-TL-1210	30	1210	A1F	3.008	2.954	3-11/32	1/2	1-1/4	1-1/2	0.00	0.50	1.50
32-8M30-TL	32-8M-30-TL-1210	32	1210	A1F	3.208	3.154	3-35/64	1/2	1-1/4	1-1/2	0.00	0.50	1.70
34-8M30-TL	34-8M-30-TL-1610	34	1610	A1F	3.409	3.355	3-13/16	1/2	1-11/16	1-1/2	0.00	0.50	1.80
36-8M30-TL	36-8M-30-TL-1610	36	1610	A1F	3.609	3.555	3-15/16	1/2	1-11/16	1-1/2	0.00	0.50	2.20
38-8M30-TL	38-8M-30-TL-1610	38	1610	A1F	3.810	3.756	4-9/64	1/2	1-11/16	1-1/2	0.00	0.50	2.50
40-8M30-TL	40-8M-30-TL-2012	40	2012	A1F	4.010	3.956	4-21/64	1/2	2-1/8	1-1/2	0.00	0.25	2.30
44-8M30-TL	44-8M-30-TL-2012	44	2012	A1F	4.411	4.357	4-49/64	1/2	2-1/8	1-1/2	0.00	0.25	3.20
48-8M30-TL	48-8M-30-TL-2012	48	2012	A1F	4.812	4.758	5-5/32	1/2	2-1/8	1-1/2	0.00	0.25	4.20
56-8M30-TL	56-8M-30-TL-2012	56	2012	A1F	5.614	5.560	5-15/16	1/2	2-1/8	1-1/2	0.00	0.25	6.30
64-8M30-TL	64-8M-30-TL-2517	64	2517	B1F	6.416	6.362	6-49/64	1/2	2-11/16	1-1/2	0.00	0.25	9.50
72-8M30-TL	72-8M-30-TL-2517	72	2517	B1F	7.218	7.164	7-19/32	1/2	2-11/16	1-1/2	0.00	0.25	13.00
80-8M30-TL	80-8M-30-TL-2517	80	2517	B1F	8.020	7.966	8-25/54	1/2	2-11/16	1-1/2	0.00	0.25	16.00
90-8M30-TL	90-8M-30-TL-2517	90	2517	C2	9.023	8.969	-	1/2	2-11/16	1-1/2	0.13	0.13	22.00
112-8M30-TL	112-8M-30-TL-2517	112	2517	C2	11.229	11.175	-	1/2	2-11/16	1-1/2	0.13	0.13	24.00
144-8M30-TL	144-8M-30-TL-2517	144	2517	D3	14.437	14.383	-	1/2	2-11/16	1-1/2	0.38	0.13	31.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

HTD® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 50MM & 85MM WIDE BELTS

TYPE - A

TYPE - AF


TL 8mm PITCH (HTD) 50mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-8M50-TL	28-8M-50-TL-1108	28	1108	A1F	2.807	2.753	3-5/32	1/2	1-1/8	2-3/8	0.00	1.50	2.10
30-8M50-TL	30-8M-50-TL-1210	30	1210	A1F	3.008	2.954	3-11/32	1/2	1-1/4	2-3/8	0.00	1.38	2.20
32-8M50-TL	32-8M-50-TL-1210	32	1210	A1F	3.208	3.154	3-35/64	1/2	1-1/4	2-3/8	0.00	1.38	2.30
34-8M50-TL	34-8M-50-TL-1610	34	1610	A1F	3.409	3.355	3-13/16	1/2	1-11/16	2-3/8	0.00	1.38	4.00
36-8M50-TL	36-8M-50-TL-1610	36	1610	A1F	3.609	3.555	3-15/16	1/2	1-11/16	2-3/8	0.00	1.38	2.70
38-8M50-TL	38-8M-50-TL-1610	38	1610	A1F	3.810	3.756	4-9/64	1/2	1-11/16	2-3/8	0.00	1.38	3.10
40-8M50-TL	40-8M-50-TL-2012	40	2012	A1F	4.010	3.956	4-21/64	1/2	2-1/8	2-3/8	0.00	1.13	3.50
44-8M50-TL	44-8M-50-TL-2012	44	2012	A1F	4.411	4.357	4-49/64	1/2	2-1/8	2-3/8	0.00	1.13	4.30
48-8M50-TL	48-8M-50-TL-2012	48	2012	A1F	4.812	4.758	5-5/32	1/2	2-1/8	2-3/8	0.00	1.13	5.50
56-8M50-TL	56-8M-50-TL-2517	56	2517	A1F	5.614	5.560	5-15/16	1/2	2-11/16	2-3/8	0.00	0.63	8.10
64-8M50-TL	64-8M-50-TL-2517	64	2517	A1F	6.416	6.362	6-49/64	1/2	2-11/16	2-3/8	0.00	0.63	12.00
72-8M50-TL	72-8M-50-TL-2517	72	2517	A1F	7.218	7.164	7-19/32	1/2	2-11/16	2-3/8	0.00	0.63	16.00
80-8M50-TL	80-8M-50-TL-2517	80	2517	A1F	8.020	7.966	8-25/54	1/2	2-11/16	2-3/8	0.00	0.63	20.00
90-8M50-TL	90-8M-50-TL-2517	90	2517	A1	9.023	8.969	-	7/8	3-1/4	2-3/8	0.00	0.38	27.00
112-8M50-TL	112-8M-50-TL-2517	112	2517	A2	11.229	11.175	-	7/8	3-1/4	2-3/8	0.00	0.38	30.00
144-8M50-TL	144-8M-50-TL-2517	144	2517	A3	14.437	14.383	-	7/8	3-1/4	2-3/8	0.00	0.38	49.00
192-8M50-TL	192-8M-50-TL-2517	192	2517	A3	19.249	19.195	-	7/8	3-1/4	2-3/8	0.00	0.38	108.00

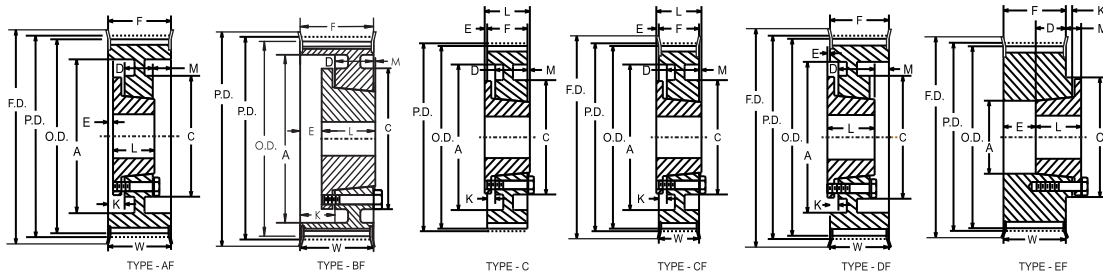
TL 8mm PITCH (HTD) 85mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
34-8M85-TL	34-8M-85-TL-1615	34	1615	A1F	3.409	3.355	3-13/16	1/2	1-11/16	3-3/4	0.75	1.50	3.90
36-8M85-TL	36-8M-85-TL-1615	36	1615	A1F	3.609	3.555	4-1/64	1/2	1-11/16	3-3/4	0.75	1.50	4.40
38-8M85-TL	38-8M-85-TL-1610	38	1610	A1F	3.810	3.756	-	1/2	1-11/16	3-3/4	-	-	4.56
40-8M85-TL	40-8M-85-TL-2012	40	2012	A1F	4.010	3.956	4-13/32	1/2	2-1/8	3-3/4	1.25	1.25	4.70
44-8M85-TL	44-8M-85-TL-2012	44	2012	A1F	4.411	4.357	4-49/64	1/2	2-1/8	3-3/4	1.25	1.25	5.90
48-8M85-TL	48-8M-85-TL-2012	48	2012	A1F	4.812	4.758	5-7/32	1/2	2-1/8	3-3/4	1.25	1.25	7.60
56-8M85-TL	56-8M-85-TL-2517	56	2517	A1F	5.614	5.560	6-1/64	1/2	2-11/16	3-3/4	0.81	1.19	11.00
64-8M85-TL	64-8M-85-TL-2517	64	2517	A1F	6.416	6.362	6-1/64	1/2	2-11/16	3-3/4	0.59	1.41	15.00
72-8M85-TL	72-8M-85-TL-3020	72	3020	A1F	7.218	7.164	7-1/2	7/8	3-1/4	3-3/4	0.88	0.88	18.00
80-8M85-TL	80-8M-85-TL-3020	80	3020	A1F	8.020	7.966	8-27/64	7/8	3-1/4	3-3/4	0.50	1.25	22.00
90-8M85-TL	90-8M-85-TL-3020	90	3020	A1	9.023	8.969	-	7/8	3-1/4	3-3/4	0.50	1.25	32.00
112-8M85-TL	112-8M-85-TL-3020	112	3020	A2	11.229	11.175	-	7/8	3-1/4	3-3/4	0.50	1.25	33.00
144-8M85-TL	144-8M-85-TL-3535	144	3535	A3	14.437	14.383	-	1 3/16	3-15/16	3-3/4	0.00	0.25	54.00
192-8M85-TL	192-8M-85-TL-3535	192	3535	A3	19.249	19.195	-	1 3/16	3-15/16	3-3/4	0.13	0.13	125.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

HTD® TIMING BELT PULLEY 8MM PITCH PQD(QUICK DETACHABLE) STEEL BUSH

STEEL

FOR 20MM & 30MM WIDE BELTS



8mm PITCH (HTD) 20mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
22-8M20-6FS6	22-8M-20-PB-1/2	22	MPB	D1F	2.206	2.152	2-9/16	1/2	1-3/16	-	1.625	0.906	-	0.625	1-1/8	-	1.750	-	1.20
QD24-8M-20-JA	24-8M-20-QD-JA	24	JA	E1F	2.406	2.352	2-3/4	1/2	1-1/4	1.344	0.000	0.906	0.563	0.563	1-1/8	-	1.000	0.500	0.80
QD26-8M-20-JA	26-8M-20-QD-JA	26	JA	E1F	2.607	2.553	2-61/64	1/2	1-1/4	1.344	0.000	0.906	0.563	0.563	1-1/8	-	1.000	0.500	1.00
QD28-8M-20-H	28-8M-20-QD-H	28	H	E1F	2.807	2.769	3-5/32	3/8	1-1/2	1.563	0.000	0.906	0.875	0.250	1-1/8	-	1.250	0.563	1.10
QD30-8M-20-H	30-8M-20-QD-H	30	H	E1F	3.008	2.958	3-11/32	3/8	1-1/2	1.563	0.000	0.906	0.875	0.250	1-1/8	-	1.250	0.563	1.30
QD32-8M-20-H	32-8M-20-QD-H	32	H	C1F	3.208	3.156	3-35/64	3/8	1-1/2	1.563	0.000	0.906	0.875	0.250	1-1/8	-	1.250	0.563	1.60
QD34-8M-20-SH	34-8M-20-QD-SH	34	SH	D1F	3.409	3.355	3-13/16	1/2	11/16	2.781	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	1.40
QD36-8M-20-SH	36-8M-20-QD-SH	36	SH	D1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	1.70
QD38-8M-20-SH	38-8M-20-QD-SH	38	SH	D1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	2.00
QD40-8M-20-SH	40-8M-20-QD-SH	40	SH	D1F	4.010	3.956	4-21/64	1/2	11/16	3.000	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	2.30
QD44-8M-20-SDS	44-8M-20-QD-SDS	44	SDS	C1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	2.60
QD48-8M-20-SDS	48-8M-20-QD-SDS	48	SDS	C1F	4.812	4.758	5-5/32	1/2	2	3.438	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	3.40
QD56-8M-20-SDS	56-8M-20-QD-SDS	56	SDS	C1F	5.614	5.560	5-15/16	1/2	2	4.594	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	4.60
QD64-8M-20-SDS	64-8M-20-QD-SDS	64	SDS	C1F	6.416	6.362	6-49/64	1/2	2	5.406	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	6.10
QD72-8M-20-SDS	72-8M-20-QD-SDS	72	SDS	C2F	7.218	7.164	7-19/32	1/2	2	6.203	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	7.90
QD80-8M-20-SDS	80-8M-20-QD-SDS	80	SDS	C2F	8.020	7.966	8-25/64	1/2	2	6.906	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	9.90
QD90-8M-20-SDS	90-8M-20-QD-SDS	90	SDS	C3	9.023	8.969	-	1/2	2	7.906	4.750	-	0.750	0.313	1-1/8	0.375	1.313	0.000	10.60

8mm PITCH (HTD) 30mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
22-8M30-6FS6	22-8M-30-PB-1/2	22	MPB	D1F	2.206	2.152	2-9/16	1/2	1-3/16	-	1.625	1.219	-	0.625	1-1/2	-	2.250	-	1.50	
24-8M30-6FS6	24-8M-30-PB-1/2	24	MPB	D1F	2.406	2.352	2-3/4	1/2	1-1/4	-	1.813	1.219	-	0.625	1-1/2	-	2.250	-	1.90	
26-8M30-6FS6	26-8M-30-PB-1/2	26	MPB	D1F	2.607	2.553	2-61/64	1/2	1-1/4	-	2.000	1.219	-	0.750	1-1/2	-	2.250	-	2.40	
QD28-8M-30-H	28-8M-30-QD-H	28	H	E1F	2.807	2.769	3-5/32	3/8	1-1/2	1.563	0.000	1.219	0.875	0.625	1-1/2	-	1.250	0.563	1.40	
QD30-8M-30-H	30-8M-30-QD-H	30	H	E1F	3.008	2.958	3-11/32	3/8	1-1/2	1.563	0.000	1.219	0.875	0.625	1-1/2	-	1.250	0.563	1.80	
QD32-8M-30-H	32-8M-30-QD-H	32	H	B1F	3.208	3.156	3-35/64	3/8	1-1/2	1.563	0.000	1.219	0.875	0.625	1-1/2	-	1.250	0.563	2.10	
QD34-8M-30-SH	34-8M-30-QD-SH	34	SH	A1F	3.409	3.355	3-13/16	1/2	11/16	2.813	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	1.60	
QD36-8M-30-SH	36-8M-30-QD-SH	36	SH	A1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	2.00	
QD38-8M-30-SH	38-8M-30-QD-SH	38	SH	A1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	2.30	
QD40-8M-30-SH	40-8M-30-QD-SH	40	SH	A1F	4.010	3.956	4-21/64	1/2	11/16	3.000	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	2.80	
QD44-8M-30-SDS	44-8M-30-QD-SDS	44	SDS	B1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	1.219	0.750	0.063	1-1/2	0.750	1.313	0.000	3.00	
QD48-8M-30-SDS	48-8M-30-QD-SDS	48	SDS	B1F	4.812	4.758	5-5/32	1/2	2	3.813	0.000	1.219	0.750	0.063	1-1/2	0.750	1.313	0.000	3.80	
QD56-8M-30-SDS	56-8M-30-QD-SDS	56	SDS	B1F	5.614	5.560	5-15/16	1/2	2	4.594	0.000	1.219	0.750	0.063	1-1/2	0.750	1.313	0.000	5.20	
QD64-8M-30-SK	64-8M-30-QD-SK	64	SK	C1F	6.416	6.362	6-49/64	1/2	2-5/8	5.406	0.000	1.219	1.250	0.625	1-1/2	0.250	1.938	0.000	8.60	
QD72-8M-30-SK	72-8M-30-QD-SK	72	SK	C2F	7.218	7.164	7-19/32	1/2	2-5/8	6.219	0.000	1.219	1.250	0.625	1-1/2	0.250	1.938	0.000	11.40	
QD80-8M-30-SK	80-8M-30-QD-SK	80	SK	C2F	8.020	7.966	8-25/64	1/2	2-5/8	6.906	4.750	1.219	1.250	0.625	1-1/2	0.250	1.938	0.000	11.00	
QD90-8M-30-SK	90-8M-30-QD-SK	90	SK	C2	9.023	8.969	-	1/2	2- 5/8	7.906	4.750	-	1.250	0.625	1-1/2	0.250	1.938	0.000	12.90	
QD112-8M-30-SK	112-8M-30-QD-SK	112	SK	C2	11.229	11.175	-	1/2	2-5/8	10.000	4.750	-	1.250	0.625	1-1/2	0.250	1.938	0.000	18.80	

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

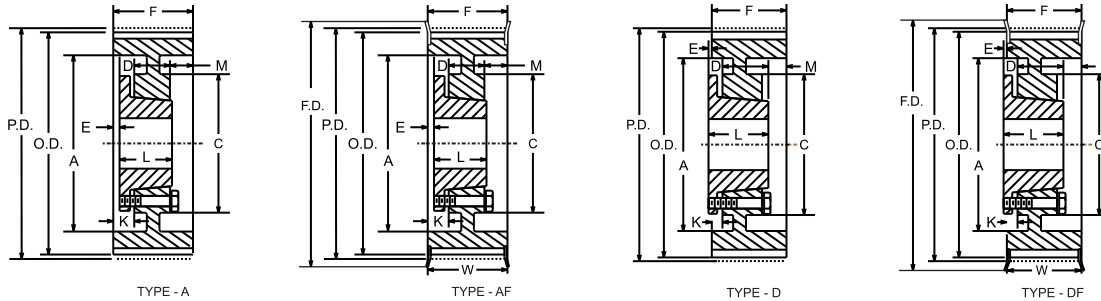
Rework services are available to accommodate Max. Bore Size.

Drill & Tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 8MM PITCH PQD(QUICK DETACHABLE) STEEL BUSH

STEEL

FOR 50MM & 85MM WIDE BELTS



8mm PITCH (HTD) 50mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
QD28-8M-50-JA	28-8M-50-QD-JA	28	JA	D1F	2.807	2.759	3-5/32	1/2	1-1/4	2.094	0.000	2-7/64	0.563	0.313	2.375	0.813	1.000	1.000	1.70	
QD30-8M-50-JA	30-8M-50-QD-JA	30	JA	D1F	3.008	2.958	3-11/32	1/2	1-1/4	2.250	0.000	2-7/64	0.563	0.313	2.375	0.813	1.000	1.000	1.90	
QD32-8M-50-H	32-8M-50-QD-H	32	H	A1F	3.208	3.156	3-35/64	3/8	1-1/2	2.563	0.000	2-7/64	0.875	0.047	2.375	0.625	1.250	0.875	2.10	
QD34-8M-50-SH	34-8M-50-QD-SH	34	SH	A1F	3.409	3.355	3-13/16	1/2	11/16	2.750	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	2.20	
QD36-8M-50-SH	36-8M-50-QD-SH	36	SH	A1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	2.80	
QD38-8M-50-SH	38-8M-50-QD-SH	38	SH	A1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	3.10	
QD40-8M-50-SH	40-8M-50-QD-SH	40	SH	A1F	4.010	3.956	4-21/64	1/2	11/16	3.000	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	3.90	
QD44-8M-50-SD	44-8M-50-QD-SD	44	SD	A1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	2-7/64	1.250	0.125	2.375	0.563	1.813	0.563	4.90	
QD48-8M-50-SD	48-8M-50-QD-SD	48	SD	A1F	4.812	4.758	5-5/32	1/2	2	3.813	0.000	2-7/64	1.250	0.125	2.375	0.563	1.813	0.563	6.10	
QD56-8M-50-SK	56-8M-50-QD-SK	56	SK	D1F	5.614	5.560	5-15/16	1/2	2-5/8	4.594	0.000	2-7/64	1.250	0.313	2.375	0.563	1.938	0.563	7.70	
QD64-8M-50-SH	64-8M-50-QD-SK	64	SK	D1F	6.416	6.362	6-49/64	1/2	2-5/8	5.406	0.000	2-7/64	1.250	0.313	2.375	0.563	1.938	0.563	10.50	
QD72-8M-50-SK	72-8M-50-QD-SK	72	SK	D1F	7.218	7.164	7-19/32	1/2	2-5/8	6.219	0.000	2-7/64	1.250	0.313	2.375	0.563	1.938	0.563	13.60	
QD80-8M-50-SF	80-8M-50-QD-SF	80	SF	D2F	8.020	7.966	8-25/64	1/2	2-15/16	6.906	0.000	2-7/64	1.250	0.375	2.375	0.563	2.063	0.563	16.80	
QD90-8M-50-SF	90-8M-50-QD-SF	90	SF	D2	9.023	8.969	-	1/2	2-15/16	7.906	0.000	-	1.250	0.375	2.375	0.563	2.063	0.563	21.60	
QD112-8M-50-SF	112-8M-50-QD-SF	112	SF	D3	11.229	11.175	-	1/2	2-15/16	10.000	6.375	-	1.250	0.188	2.375	0.750	2.063	0.375	26.70	
QD144-8M-50-E	144-8M-50-QD-E	144	E	D3	14.437	14.383	-	7/8	3-1/2	13.188	7.500	-	1.625	0.188	2.375	0.750	2.750	0.375	35.50	
QD192-8M-50-E	192-8M-50-QD-E	192	E	D3	19.249	19.195	-	7/8	3-1/2	18.000	7.500	-	1.625	0.188	2.375	0.750	2.750	0.375	63.40	

8mm PITCH (HTD) 85mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD34-8M-85-SH	34-8M-85-QD-SH	34	SH	A1F	3.409	3.355	3-13/16	1/2	11/16	2.750	0.000	3-15/32	0.813	0.844	3.750	1.500	1.313	1.438	3.10
QD36-8M-85-SH	36-8M-85-QD-SH	36	SH	A1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	3-15/32	0.813	0.844	3.750	1.500	1.313	1.438	3.90
QD38-8M-85-SH	38-8M-85-QD-SH	38	SH	A1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	3-15/32	0.813	0.844	3.750	1.500	1.313	1.438	4.40
QD40-8M-85-SD	40-8M-85-QD-SD	40	SD	A1F	4.010	3.956	4-21/64	1/2	2	3.250	0.000	3-15/32	1.250	0.563	3.750	1.250	1.813	1.250	4.90
QD44-8M-85-SD	44-8M-85-QD-SD	44	SD	A1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	3-15/32	1.250	0.563	3.750	1.250	1.813	1.250	6.60
QD48-8M-85-SD	48-8M-85-QD-SD	48	SD	A1F	4.812	4.758	5-5/32	1/2	2	3.813	0.000	3-15/32	1.250	0.563	3.750	1.250	1.813	1.250	8.20
QD56-8M-85-SK	56-8M-85-QD-SK	56	SK	A1F	5.614	5.560	5-15/16	1/2	2-5/8	4.594	0.000	3-15/32	1.250	0.375	3.750	1.250	1.938	1.250	10.20
QD64-8M-85-SK	64-8M-85-QD-SF	64	SK	A1F	6.416	6.362	6-49/64	1/2	2-5/8	5.406	0.000	3-15/32	1.250	0.375	3.750	1.250	1.938	1.250	13.40
QD72-8M-85-SF	72-8M-85-QD-SF	72	SF	A1F	7.218	7.164	7-19/32	1/2	2-15/16	6.219	0.000	3-15/32	1.250	0.313	3.750	1.250	2.063	1.250	16.40
QD80-8M-85-SF	80-8M-85-QD-SF	80	SF	A2F	8.020	7.966	8-25/64	1/2	2-15/16	6.906	0.000	3-15/32	1.250	0.313	3.750	1.250	2.063	1.250	20.90
QD90-8M-85-SF	90-8M-85-QD-SF	90	SF	A2	9.023	8.969	-	1/2	2-15/16	7.906	0.000	-	1.250	0.313	3.750	1.250	2.063	1.250	26.20
QD112-8M-85-SF	112-8M-85-QD-SF	112	SF	A3	11.229	11.175	-	1/2	2-15/16	10.000	6.375	-	1.250	0.313	3.750	1.250	2.063	1.250	31.70
QD144-8M-85-E	144-8M-85-QD-E	144	E	A3	14.437	14.383	-	7/8	3-1/2	13.219	7.500	-	1.625	0.125	3.750	1.063	2.750	1.063	43.90
QD192-8M-85-E	192-8M-85-QD-E	192	E	A3	19.249	19.195	-	7/8	3-1/2	18.000	7.500	-	1.625	0.125	3.750	1.063	2.750	1.063	75.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.