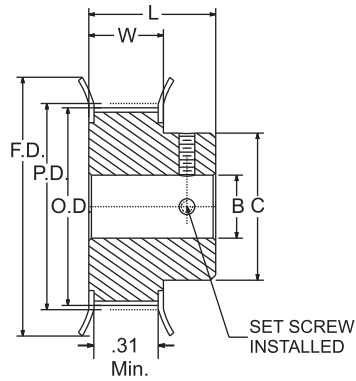


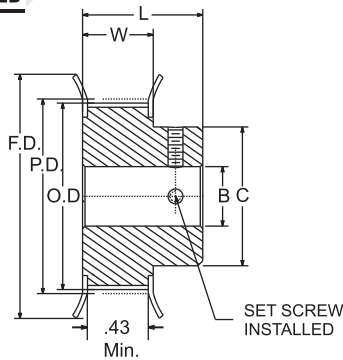
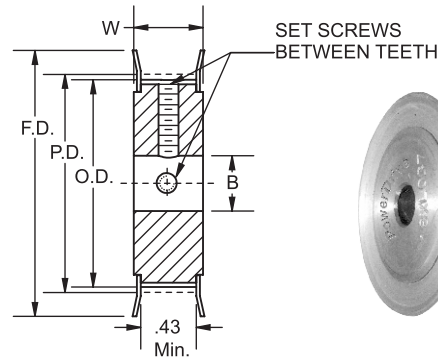
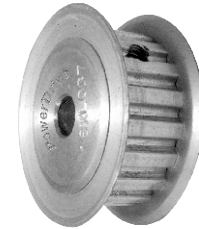
XL TIMING BELT PULLEY - 1/5" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 1/4" WIDE BELT

TYPE - 6F


1/5" PITCH (XL) 1/4" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.		MAX.		OVERALL LENGTH "L"	FACE WIDTH "W"	
10XL025-6F*	10XL025-6FA-3/16	10	6F	0.637	0.617	7/8	3/8	3/16	-	-	1/4	11/16	7/16	0.01
11XL025-6F*	11XL025-6FA-3/16	11	6F	0.700	0.680	15/16	7/16	3/16	1/4	-	1/4	11/16	7/16	0.02
12XL025-6F*	12XL025-6FA-3/16	12	6F	0.764	0.744	1	1/2	3/16	1/4	-	5/16	11/16	7/16	0.02
13XL025-6F*	13XL025-6FA- 1/4	13	6F	0.828	0.808	1-1/16	9/16	1/4	-	-	5/16	11/16	7/16	0.02
14XL025-6F*	14XL025-6FA- 1/4	14	6F	0.891	0.871	1-1/32	9/16	1/4	5/16	-	5/16	11/16	7/16	0.03
15XL025-6F*	15XL025-6FA- 1/4	15	6F	0.955	0.935	1-3/16	5/8	1/4	5/16	-	3/8	11/16	7/16	0.03
16XL025-6F*	16XL025-6FA-1/4	16	6F	1.019	0.999	1-1/4	11/16	1/4	5/16	-	7/16	11/16	7/16	0.04
18XL025-6F*	18XL025-6FA-1/4	18	6F	1.146	1.126	1-3/8	13/16	1/4	5/16	-	1/2	11/16	7/16	0.05
20XL025-6F*	20XL025-6FA-1/4	20	6F	1.273	1.253	1-1/2	15/16	1/4	5/16	-	9/16	3/4	7/16	0.07
21XL025-6F*	21XL025-6FA-1/4	21	6F	1.337	1.317	1-9/16	1	1/4	5/16	-	5/8	3/4	7/16	0.08
22XL025-6F*	22XL025-6FA-1/4	22	6F	1.401	1.381	1-5/8	1	1/4	5/16	3/8	5/8	3/4	7/16	0.08
24XL025-6F*	24XL025-6FA-1/4	24	6F	1.528	1.508	1-3/4	1-1/16	1/4	5/16	3/8	5/8	25/32	7/16	0.10
26XL025-6F*	26XL025-6FA-1/4	26	6F	1.665	1.635	1-7/8	1-3/16	1/4	5/16	-	3/4	25/32	7/16	0.12
28XL025-6F*	28XL025-6FA-1/4	28	6F	1.783	1.763	2	1-3/16	1/4	5/16	3/8	3/4	25/32	7/16	0.14
30XL025-6F*	30XL025-6FA-1/4	30	6F	1.910	1.890	2-1/8	1-5/16	1/4	3/8	-	13/16	25/32	7/16	0.16

Note : Pulleys with 10 to 11 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

XL TIMING BELT PULLEY - 1/5" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/8" WIDE BELT

TYPE - 6F

TYPE - 3F


1/5" PITCH (XL) 3/8" WIDE BELT - WITH HUB															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT (lbs)	
				P.D.	O.D.	F.D.	HUB "C"	MIN.		MAX.		OVERALL LENGTH "L"	FACE WIDTH "W"		
10XL037-6F*	10XL037-6FA-3/16	10	6F	0.637	0.617	7/8	7/16	3/16	1/4	-	-	1/4	13/16	9/16	0.02
11XL037-6F*	11XL037-6FA-3/16	11	6F	0.700	0.680	15/16	1/2	3/16	1/4	-	-	5/16	13/16	9/16	0.02
12XL037-6F*	12XL037-6FA-3/16	12	6F	0.764	0.744	1	1/2	3/16	1/4	5/16	-	5/16	13/16	9/16	0.03
13XL037-6F*	13XL037-6FA-1/4	13	6F	0.828	0.808	1-1/16	9/16	1/4	-	-	-	5/16	13/16	9/16	0.03
14XL037-6F*	14XL037-6FA-1/4	14	6F	0.891	0.871	1-3/32	9/16	1/4	5/16			3/8	13/16	9/16	0.04
15XL037-6F*	15XL037-6FA-1/4	15	6F	0.955	0.935	1-3/16	5/8	1/4	5/16	3/8	1/2	3/8	13/16	9/16	0.04
16XL037-6F*	16XL037-6FA-1/4	16	6F	1.019	0.999	1-1/4	11/16	1/4	5/16	3/8	-	7/16	13/16	9/16	0.05
17XL037-6F*	17XL037-6FA-1/4	17	6F	1.082	1.062	1-5/16	3/4	1/4	-	-	-	7/16	13/16	9/16	0.06
18XL037-6F*	18XL037-6FA-1/4	18	6F	1.146	1.126	1-3/8	13/16	1/4	5/16	3/8	-	1/2	13/16	9/16	0.06
19XL037-6F*	19XL037-6FA-1/4	19	6F	1.210	1.190	1-7/16	7/8	1/4	-	-	-	1/2	13/16	9/16	0.07
20XL037-6F*	20XL037-6FA-1/4	20	6F	1.273	1.253	1-1/2	15/16	1/4	5/16	3/8	1/2	9/16	7/8	9/16	0.08
21XL037-6F*	21XL037-6FA-1/4	21	6F	1.337	1.317	1-9/16	1	1/4	5/16	3/8		5/8	7/8	9/16	0.09
22XL037-6F*	22XL037-6FA-1/4	22	6F	1.401	1.381	1-5/8	1	1/4	5/16	3/8	-	5/8	7/8	9/16	0.10
23XL037-6F*	23XL037-6FA-1/4	23	6F	1.464	1.444	1-11/16	1-1/16	1/4	-	-	-	5/8	7/8	9/16	0.11
24XL037-6F*	24XL037-6FA-1/4	24	6F	1.528	1.508	1-3/4	1-1/16	1/4	5/16	3/8	1/2	5/8	29/32	9/16	0.12
25XL037-6F*	25XL037-6FA-1/4	25	6F	1.592	1.572	1-13/16	1-3/32	1/4	-	3/8	-	11/16	29/32	9/16	0.13
26XL037-6F*	26XL037-6FA-1/4	26	6F	1.665	1.635	1-7/8	1-3/16	1/4	-	3/8	-	3/4	29/32	9/16	0.15
28XL037-6F*	28XL037-6FA-1/4	28	6F	1.783	1.763	2	1-3/16	1/4	5/16	3/8	-	3/4	29/32	9/16	0.17
30XL037-6F*	30XL037-6FA-1/4	30	6F	1.910	1.890	2-1/8	1-5/16	1/4	5/16	3/8	1/2	13/16	29/32	9/16	0.20
32XL037-6F*	32XL037-6FA-3/8	32	6F	2.037	2.017	2-1/4	1-7/16	3/8	-	-	-	7/8	29/32	9/16	0.22

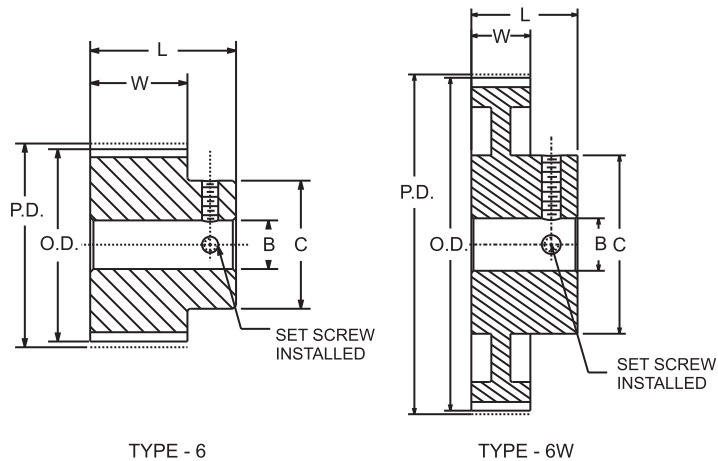
Note : Pulleys with 10 to 11 grooves have 1set screw; others have 2 at 90°.

1/5" PITCH (XL) 3/8" WIDE BELT - HUBLESS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT Lbs	
				P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
10XL037-3F*	10XL037-3F-3/16	10	3F	0.637	0.617	7/8	-	3/16	1/4	-	1/4	9/16	9/16	0.01	
11XL037-3F*	11XL037-3F-3/16	11	3F	0.700	0.680	15/16	-	3/16	1/4	-	1/4	9/16	9/16	0.02	
12XL037-3F*	12XL037-3F-3/16	12	3F	0.764	0.744	1	-	3/16	1/4	-	1/4	9/16	9/16	0.02	
14XL037-3F*	14XL037-3F-1/4	14	3F	0.891	0.871	1-3/32	-	1/4	-	-	1/4	9/16	9/16	0.03	
15XL037-3F*	15XL037-3F-1/4	15	3F	0.955	0.935	1-3/16	-	1/4	5/16	-	5/16	9/16	9/16	0.03	
16XL037-3F*	16XL037-3F-1/4	16	3F	1.019	0.999	1-1/4	-	1/4	5/16	-	5/16	9/16	9/16	0.04	
18XL037-3F*	18XL037-3F-1/4	18	3F	1.146	1.126	1-3/8	-	1/4	5/16	-	5/16	9/16	9/16	0.05	
20XL037-3F*	20XL037-3F-1/4	20	3F	1.273	1.253	1-1/2	-	1/4	5/16	-	3/8	9/16	9/16	0.06	
21XL037-3F*	21XL037-3F-1/4	21	3F	1.337	1.317	1-9/16	-	1/4	5/16	-	5/16	9/16	9/16	0.07	
22XL037-3F*	22XL037-3F-1/4	22	3F	1.401	1.381	1-5/8	-	1/4	5/16	-	5/16	9/16	9/16	0.08	
24XL037-3F*	24XL037-3F-1/4	24	3F	1.528	1.508	1-3/4	-	1/4	5/16	3/8	3/8	9/16	9/16	0.10	
28XL037-3F*	28XL037-3F-1/4	28	3F	1.783	1.763	2	-	1/4	-	3/8	3/8	9/16	9/16	0.13	
30XL037-3F*	30XL037-3F-1/4	30	3F	1.910	1.890	2-1/8	-	1/4	-	3/8	3/8	9/16	9/16	0.15	
32XL037-3F*	32XL037-3F-5/16	32	3F	2.037	2.017	2-1/4	-	5/16	-	3/8	3/8	9/16	9/16	0.17	

Note : Pulleys with 10, 11 & 12 grooves have 1set screw; others have 2 at approximately 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

XL TIMING BELT PULLEY - 1/5" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/8" WIDE BELT


TYPE - 6

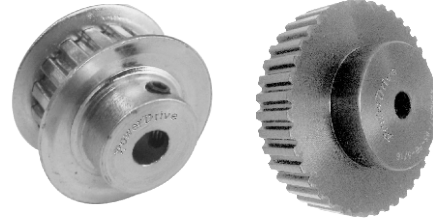
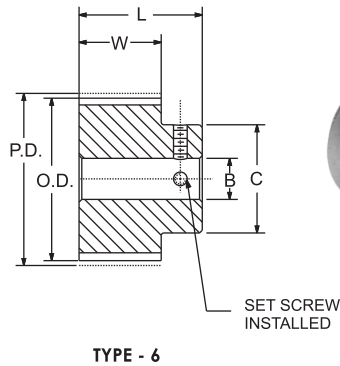
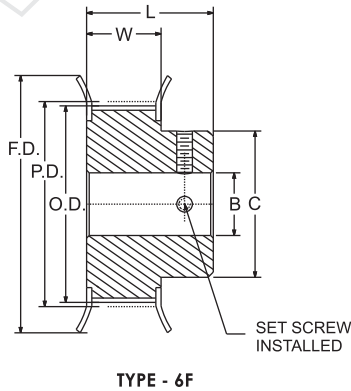
TYPE - 6W

1/5" PITCH (XL) 3/8" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS			STOCK BORES				DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
10XL037-6*	10XL037-6A-3/16	10	6	0.637	0.617	7/16	3/16	1/4	-	1/4	13/16	9/16	0.02
11XL037-6*	11XL037-6A-3/16	11	6	0.700	0.680	1/2	3/16	1/4	-	5/16	13/16	9/16	0.02
12XL037-6*	12XL037-6A-3/16	12	6	0.764	0.744	9/16	3/16	1/4	-	5/16	13/16	9/16	0.03
14XL037-6*	14XL037-6A-1/4	14	6	0.891	0.871	5/8	1/4	5/16	-	3/8	13/16	9/16	0.04
15XL037-6*	15XL037-6A-1/4	15	6	0.955	0.935	11/16	1/4	5/16	3/8	7/16	7/8	9/16	0.04
16XL037-6*	16XL037-6A-1/4	16	6	1.019	0.999	3/4	1/4	5/16	-	7/16	7/8	9/16	0.05
17XL037-6*	17XL037-6A-1/4	17	6	1.082	1.062	13/16	1/4	-	-	1/2	7/8	9/16	0.06
18XL037-6*	18XL037-6A-1/4	18	6	1.146	1.126	7/8	1/4	5/16	3/8	1/2	7/8	9/16	0.07
19XL037-6*	19XL037-6A-1/4	19	6	1.210	1.190	7/8	1/4	-	-	1/2	7/8	9/16	0.07
20XL037-6*	20XL037-6A-1/4	20	6	1.273	1.253	15/16	1/4	5/16	1/4	9/16	15/16	9/16	0.09
21XL037-6*	21XL037-6A-1/4	21	6	1.337	1.317	1	1/4	5/16	-	5/8	15/16	9/16	0.10
22XL037-6*	22XL037-6A-1/4	22	6	1.401	1.381	1-1/16	1/4	5/16	3/8	5/8	15/16	9/16	0.11
23XL037-6*	23XL037-6A-1/4	23	6	1.464	1.444	1-1/8	1/4	-	-	11/16	15/16	9/16	0.12
24XL037-6*	24XL037-6A-1/4	24	6	1.528	1.508	1-3/16	1/4	5/16	3/8	3/4	15/16	9/16	0.13
25XL037-6*	25XL037-6A-1/4	25	6	1.592	1.572	1-1/4	1/4	3/8	-	3/4	15/16	9/16	0.15
28XL037-6*	28XL037-6A-1/4	28	6	1.783	1.763	1-1/4	1/4	5/16	3/8	3/4	15/16	9/16	0.18
30XL037-6*	30XL037-6A-1/4	30	6	1.910	1.890	1-3/8	1/4	3/8	-	13/16	15/16	9/16	0.21
32XL037-6*	32XL037-6A-5/16	32	6	2.037	2.017	1-1/2	5/16	3/8	1/2	13/16	1	9/16	0.23
36XL037-6*	36XL037-6A-5/16	36	6	2.292	2.272	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.29
40XL037-6W*	40XL037-6WA-5/16	40	6W	2.546	2.526	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.33
42XL037-6*	42XL037-6A-5/16	42	6	2.674	2.654	1-1/2	5/16	3/8	-	15/16	1	9/16	0.37
42XL037-6W*	42XL037-6WA-5/16	42	6W	2.674	2.654	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.35
44XL037-6*	44XL037-6A-5/16	44	6	2.801	2.781	1-1/2	5/16	3/8	-	15/16	1	9/16	0.40
44XL037-6W*	44XL037-6WA-5/16	44	6W	2.801	2.781	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.35
45XL037-6W*	45XL037-6WA-5/16	45	6W	2.865	2.845	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.37
48XL037-6W*	48XL037-6WA-5/16	48	6W	3.056	3.036	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.37
50XL037-6W*	50XL037-6WA-5/16	50	6W	3.183	3.163	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.40
60XL037-6W*	60XL037-6WA-3/8	60	6W	3.820	3.800	1-1/2	3/8	1/2	-	15/16	1	9/16	0.55
72XL037-6W*	72XL037-6WA-3/8	72	6W	4.584	4.564	1-1/2	3/8	1/2	-	15/16	1	9/16	0.77

Note : Pulleys with 10 to 11 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

XL TIMING BELT PULLEY - 1/5" PITCH
STEEL
FOR 3/8" WIDE BELT


1/5" PITCH (XL) 3/8" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
10XL037-6FS2	10XL037-6FS-FB-3/16	10	6F	0.637	0.617	15/16	7/16	3/16	3/16	13/16	9/16	0.04
11XL037-6FS2	11XL037-6FS-FB-3/16	11	6F	0.700	0.680	15/16	7/16	3/16	3/16	13/16	9/16	0.04
12XL037-6FS2	12XL037-6FS-FB-3/16	12	6F	0.764	0.744	1	1/2	3/16	1/4	13/16	9/16	0.04
14XL037-6FS3	14XL037-6FS-FB-1/4	14	6F	0.891	0.871	1-1/8	9/16	1/4	1/4	13/16	9/16	0.05
15XL037-6FS3	15XL037-6FS-FB-1/4	15	6F	0.955	0.935	1-3/16	5/8	1/4	5/16	13/16	9/16	0.06
16XL037-6FS3	16XL037-6FS-FB-1/4	16	6F	1.019	0.999	1-1/4	11/16	1/4	3/8	13/16	9/16	0.06
18XL037-6FS3	18XL037-6FS-FB-1/4	18	6F	1.146	1.126	1-3/8	13/16	1/4	1/2	13/16	9/16	0.08
20XL037-6FS3	20XL037-6FS-FB-1/4	20	6F	1.273	1.253	1-1/2	15/16	1/4	9/16	29/32	9/16	0.10
21XL037-6FS3	21XL037-6FS-FB-1/4	21	6F	1.337	1.317	1-9/16	15/16	1/4	9/16	29/32	9/16	0.11
22XL037-6FS3	22XL037-6FS-FB-1/4	22	6F	1.401	1.381	1-5/8	1	1/4	5/8	29/32	9/16	0.12
24XL037-6FS3	24XL037-6FS-FB-1/4	24	6F	1.528	1.508	1-3/4	1-1/16	1/4	11/16	29/32	9/16	0.13
28XL037-6FS3	28XL037-6FS-FB-1/4	28	6F	1.783	1.763	2	1-3/16	1/4	13/16	29/32	9/16	0.13
30XL037-6FS4	30XL037-6FS-FB-5/16	30	6F	1.910	1.890	2-1/8	1-3/8	5/16	15/16	29/32	9/16	0.13
32XL037-6S4	32XL037-6S-FB-5/16	32	6	2.037	2.017	-	1-1/2	5/16	1	1	9/16	0.13
36XL037-6S4	36XL037-6S-FB-5/16	36	6	2.295	2.272	-	1-1/2	5/16	1	1	9/16	0.19
40XL037-6S4	40XL037-6S-FB-5/16	40	6	2.456	2.526	-	1-1/2	5/16	1	1	9/16	0.25
42XL037-6S4	42XL037-6S-FB-5/16	42	6	2.674	2.654	-	1-1/2	5/16	1	1	9/16	0.31
44XL037-6S4	44XL037-6S-FB-5/16	44	6	2.801	2.781	-	1-1/2	5/16	1	1	9/16	0.38
48XL037-6S4	48XL037-6S-FB-5/16	48	6	3.056	3.036	-	1-1/2	5/16	1	1	9/16	0.38
60XL037-6S5	60XL037-6S-FB-3/8	60	6	3.820	3.800	-	1-1/2	3/8	1	1	9/16	0.38
72XL037-6S5	72XL037-6S-FB-3/8	72	6	4.584	4.564	-	1-1/2	3/8	1	1	9/16	0.44

Note : The pulleys are furnished with two set screw at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.